



Modeling of High Voltage AlGa_N/Ga_N HEMT

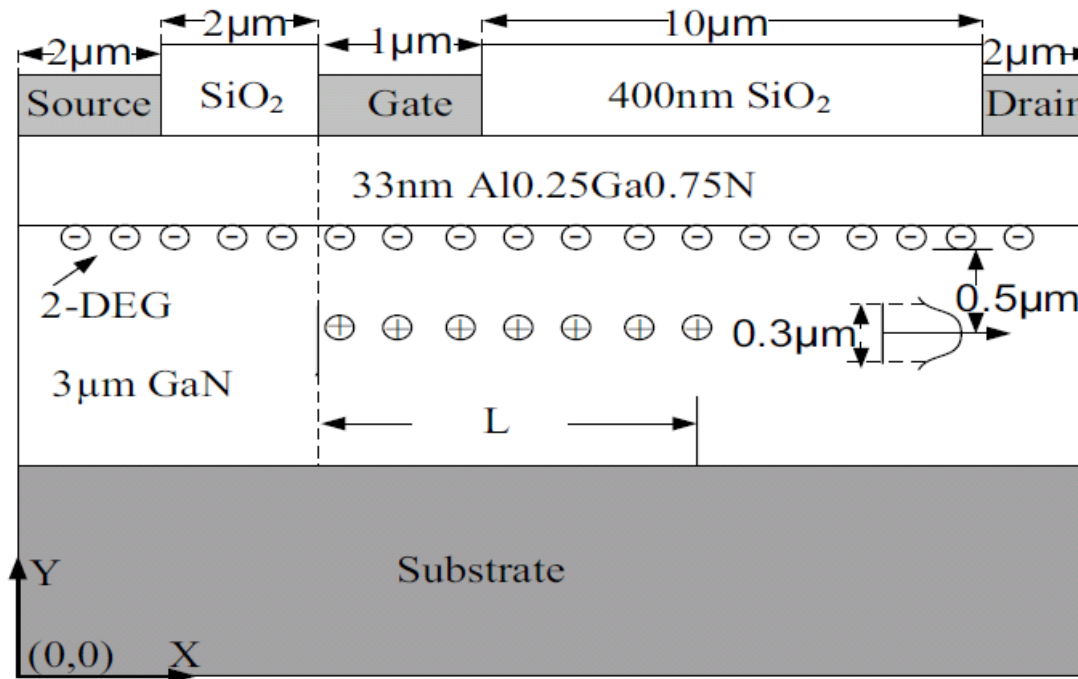
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Introduction

- **AlGaN/GaN HEMTs - potential to be operated at high power and high breakdown voltage not possible for silicon or GaAs based technologies.**
- **Numerous efforts explored to enhance the breakdown voltage of GaN based HEMT devices.**
- **The field plate (FP) structure effective for the high breakdown voltage AlGaN/GaN HEMT design but the field distribution in the drift region needs optimization to minimize the specific on-resistance.**
- **In this work, modeling and optimization performed with the demonstration of remarkably high breakdown voltage (900 V) for AlGaN/GaN HEMT with a magnesium doping layer under the 2-DEG channel by using Crosslight APSYS.**

Device structure



Cross-section view of AlGaN/GaN HEMT structure with a Mg doping layer.

Charge density of $1.1 \times 10^{13} \text{ cm}^{-2}$ caused by the piezo-electric & polarization dipole modeled along the upper side of the AlGaN/GaN interface to determine the 2DEG sheet carrier concentration.

Traps with its maximum concentration $1 \times 10^{14} \text{ cm}^{-3}$, relative energy level of 1.1 eV also defined to ensure an semi-insulating substrate. The substrate semi-insulating traps effective in suppressing substrate parasitic conduction.

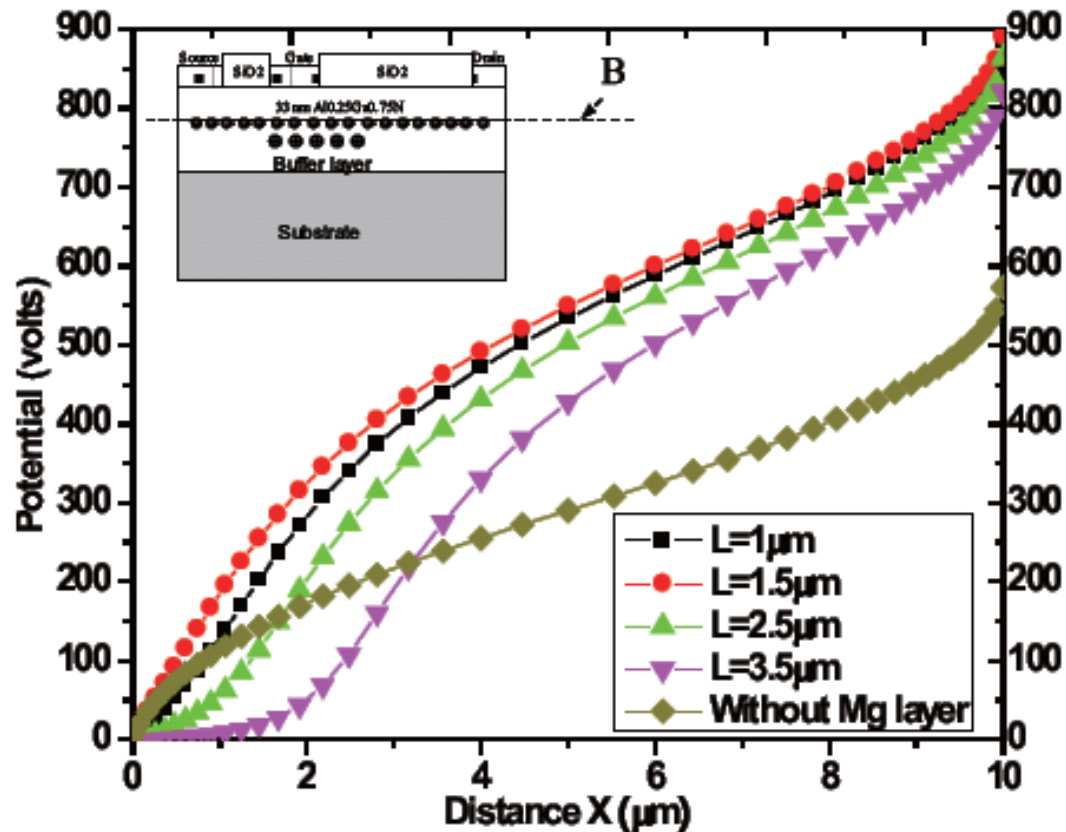
Ref: G. Xie et al, in Proceedings of The 22nd International Symposium on Power Semiconductor Devices & ICs, Hiroshima, Japan, June 6-10, 2010

Material parameters used

TABLE I. MATERIAL PARAMETERS FOR SIMULATION

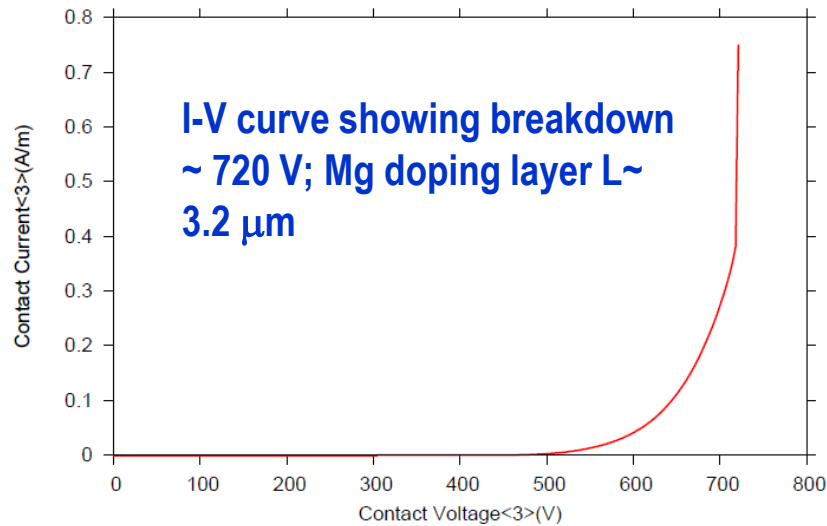
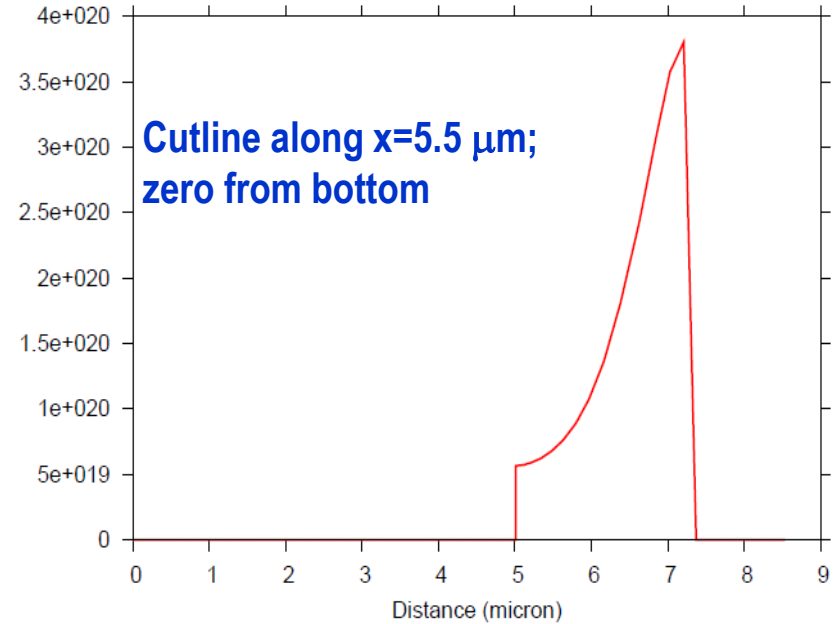
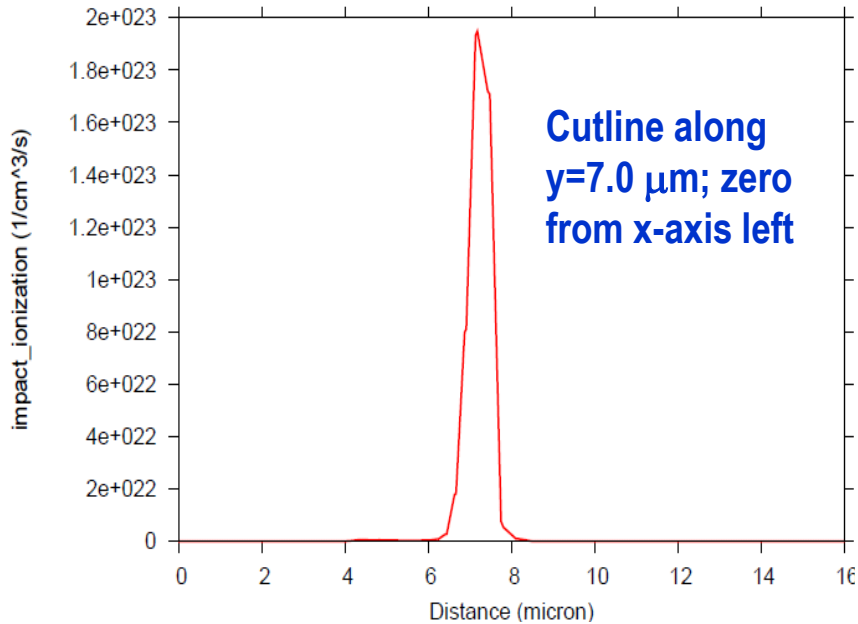
Parameter	AlGaN	GaN
Bandgap (eV)	4.15	3.47
Electron mobility ($\text{cm}^2\text{V}^{-1}\text{S}^{-1}$)	550	1100
Electron saturation velocity (cms^{-1})	1.5×10^7	2.1×10^7
Dielectric constant	9.6	9.5
Critical electric field (MV/cm)	5.5	3.3

Surface potential distribution

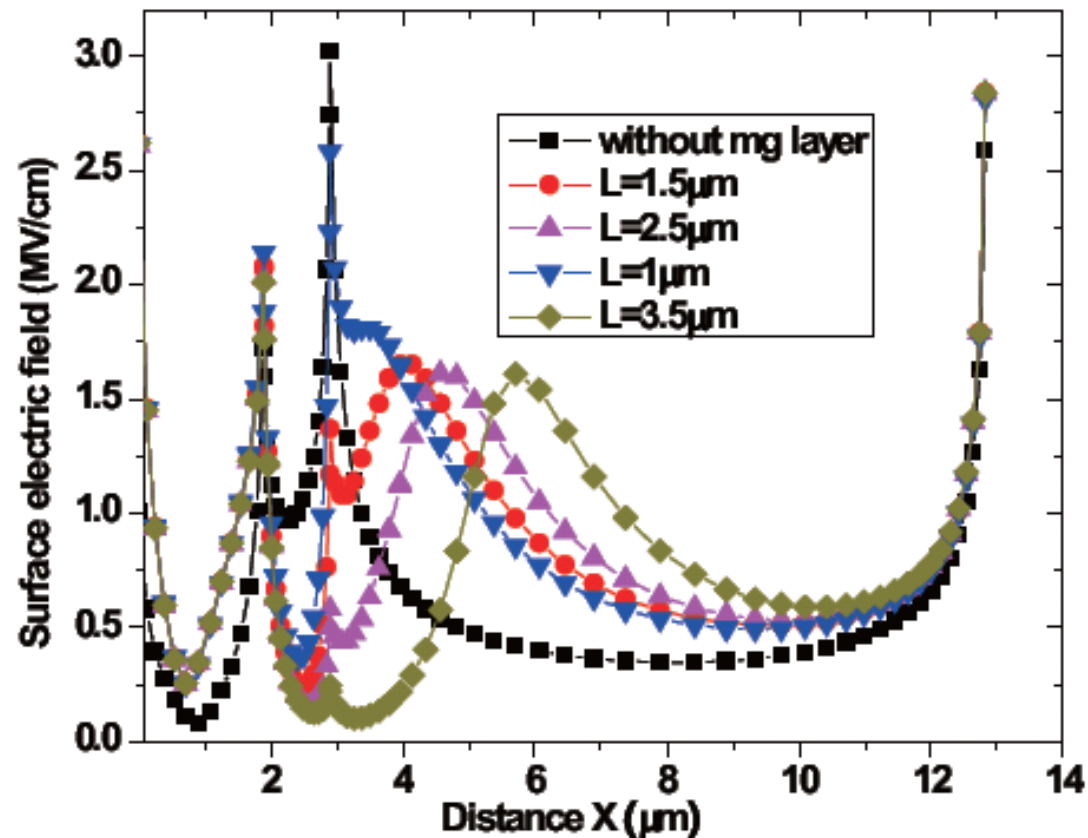


Reverse characteristics, along the AlGaN/GaN interface (line B) for different Mg doping layer length L , $V_{GS}=-5$ V, drain voltage increased till breakdown; breakdown voltage as high as 900V achieved with $L=1.5\mu\text{m}$ while only 560V for the conventional device without the magnesium layer.

Impact ionization & breakdown I-V



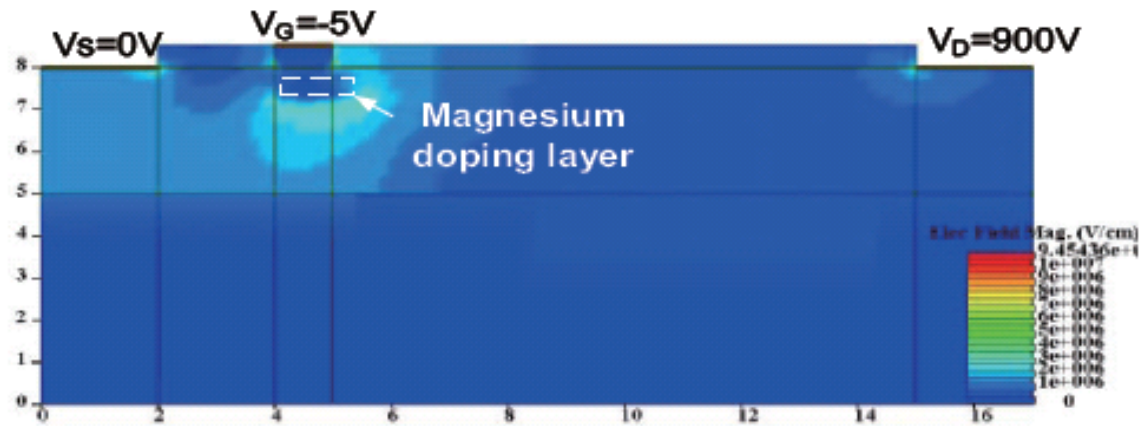
Electric field distribution



- Reverse characteristics, along the AlGaIn/GaN interface (line B) for different Mg doping layer length L , $V_{GS} = -5$ V.
- With a Mg layer, the electric field is spread between the drain and the gate.
- Without the Mg layer, the field peaks near the edge of the gate electrode.

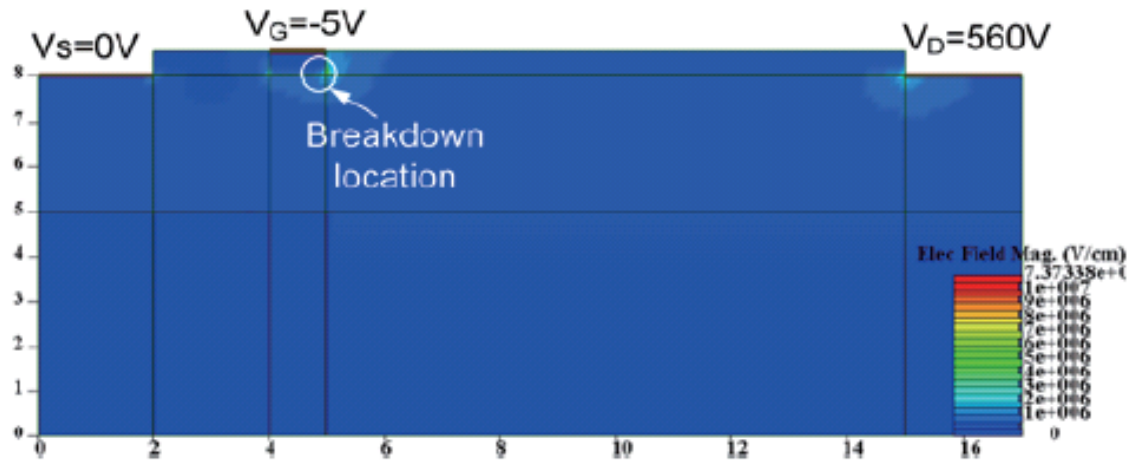
Electric field 2D contours

The proposed AlGaIn/GaN HEMT device with $V_{GS}=-5$, V_{DS} -breakdown= 900 V, $L=1.5 \mu\text{m}$



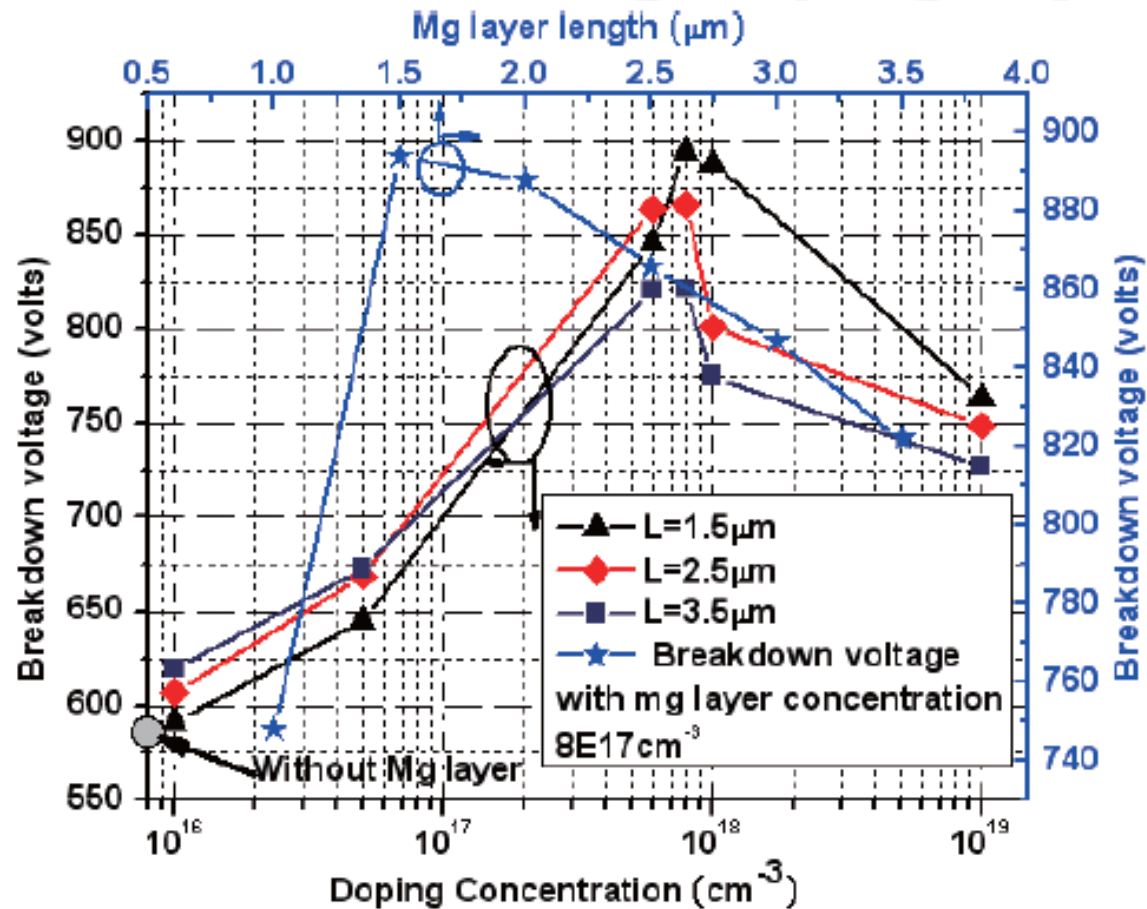
(a)

Conventional HEMT structure of the same device dimension but without the Mg doping layer showing breakdown only around 560 V



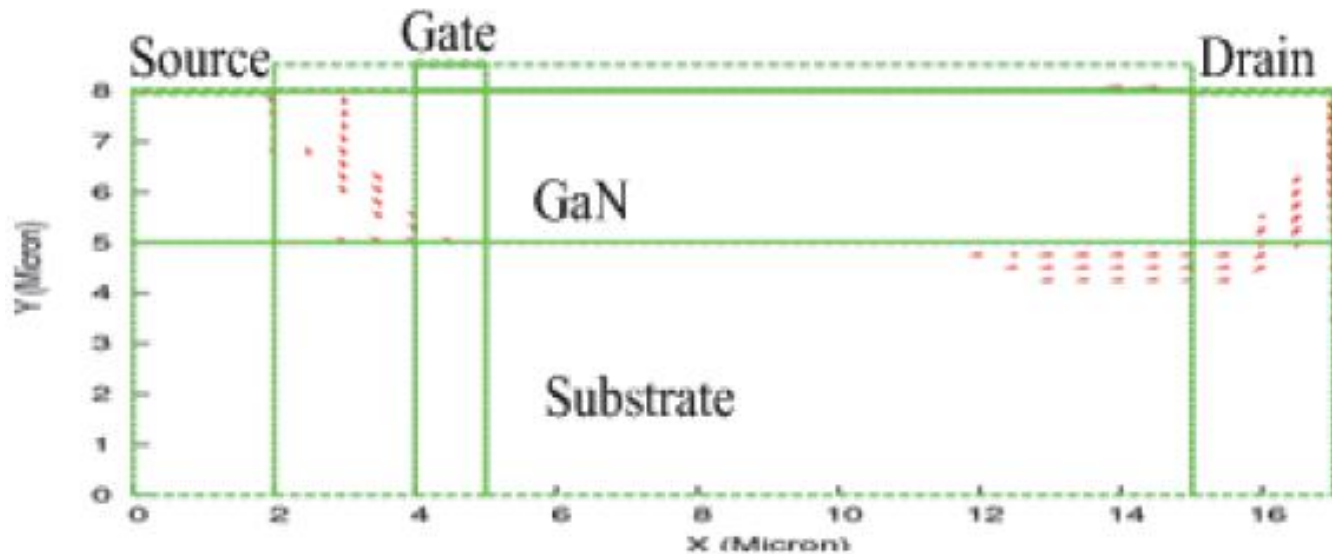
(b)

Breakdown vs Mg doping layer



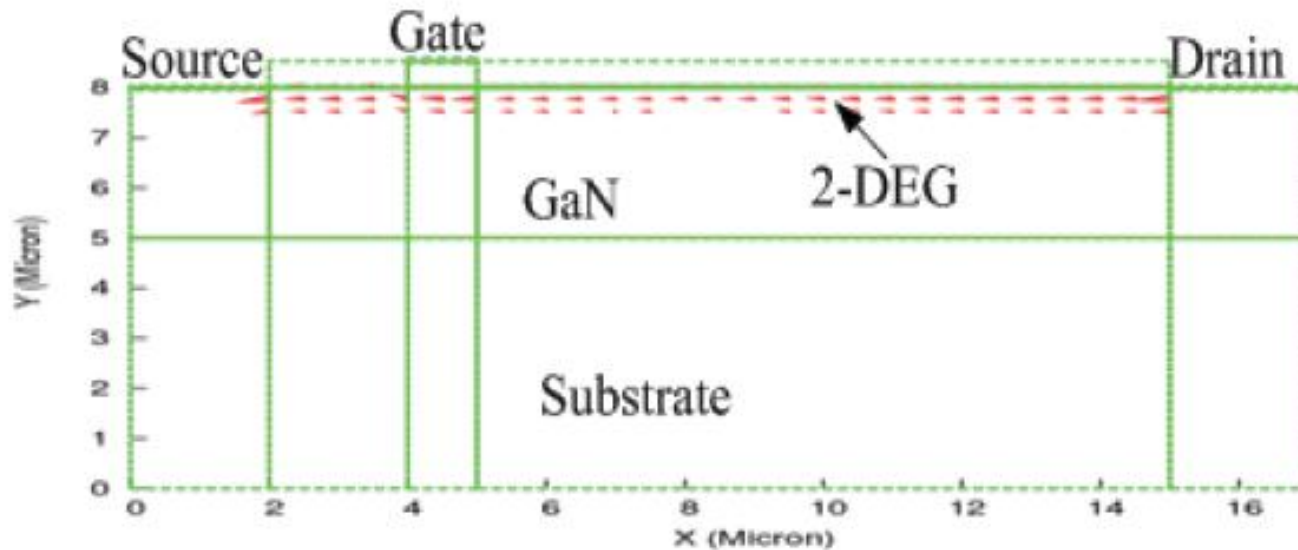
- Breakdown voltages as a function of the Mg layer's doping concentration and width(length) at $V_{GS} = -5V$.
- Breakdown voltage reaches its highest value with a Mg doping concentration of $8 \times 10^{17} \text{cm}^{-3}$ for $L=1.5, 2.5$ and $3.5 \mu\text{m}$.

2D current vectors – reverse



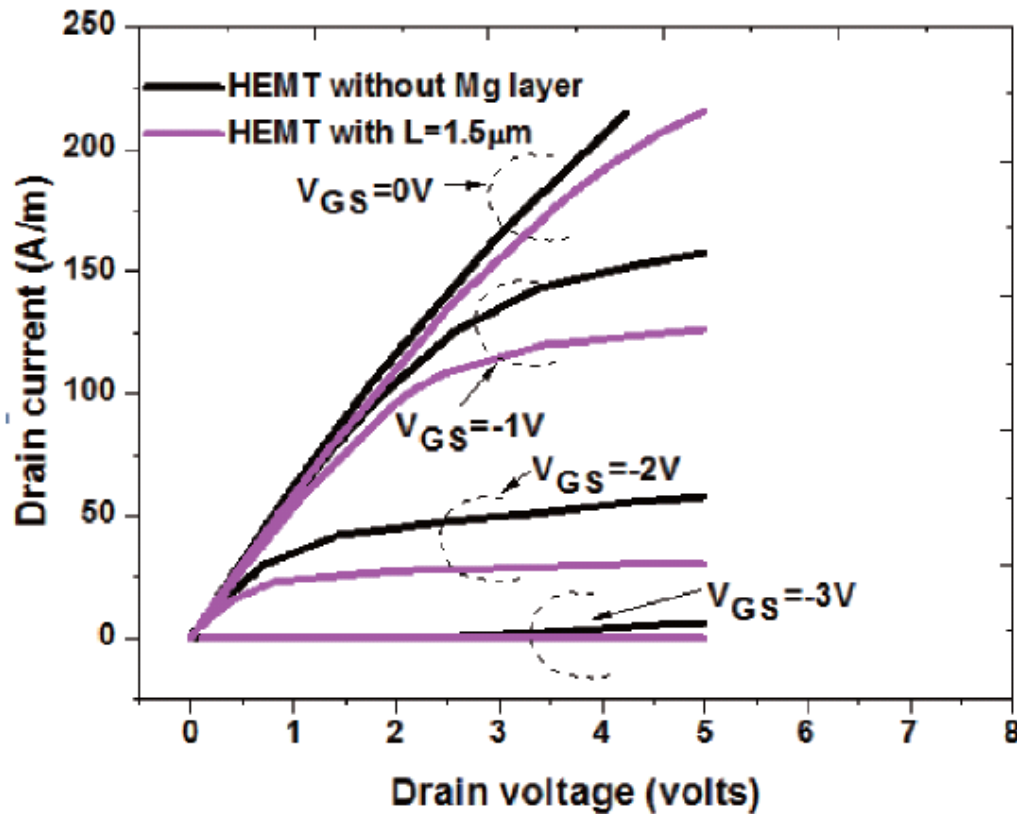
Reverse characteristics, 2D current vectors the proposed HEMT after breakdown, showing majority of current flow through the substrate, V_{DS} -breakdown= 900 V, $V_{GS}=-5$ V

2D current vectors – forward



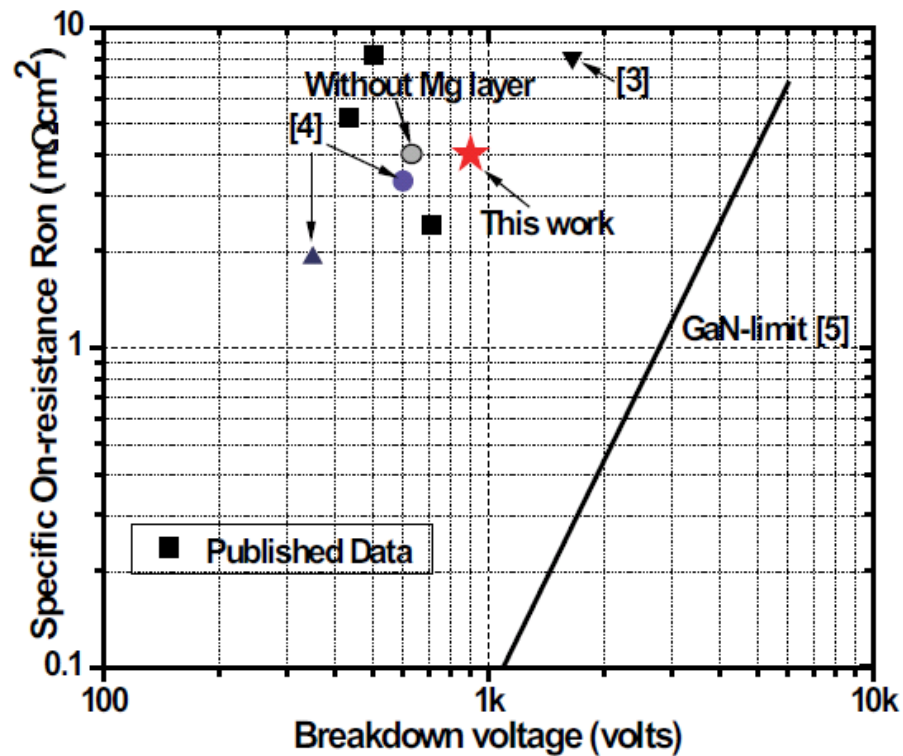
Forward characteristics with applied $V_{DS} = 5 \text{ V}$, $V_{GS} = 0 \text{ V}$, the electron current flows through the quantum well.

Forward IV characteristics



The transistor exhibits good pinch-off characteristics and a maximum drain current density of around 230A/m (per unit channel width) at a gate voltage of 0V.

Comparison of breakdown voltage versus specific on-resistance



Another important technique, device area management, can be used to improve the specific on-resistance and the breakdown voltage trade off. R_{on-sp} can be reduced by shrinking excess areas such as contacts, gate-source offset and channel regions, depending on the process.

Conclusion

- **High breakdown voltage AlGaN/GaN HEMT with the magnesium layer structure simulated.**
- **Breakdown voltage of 900V is obtained by optimizing the magnesium layer's length and its doping concentration.**
- **The specific on resistance was $4 \text{ m}\Omega\cdot\text{cm}^2$ with a breakdown voltage of 900 V using a magnesium layer length of $1.5 \text{ }\mu\text{m}$; its doping concentration is $8\times 10^{17}\text{cm}^{-3}$ and the drift region length is $10 \text{ }\mu\text{m}$.**
- **The magnesium layer is deemed to be an effective mean to enhance the breakdown voltage of AlGaN/GaN devices.**